



Bureau de normalisation
du Québec

BNQ is a member of the National
Standards System (NSS).

ANNEX TO THE CERTIFICATE

RINKER MATERIALS

2099 Roseville Road
Cambridge, Ontario N1R 5S3

BNQ 2622-420/2009-04-06

*Precast Reinforced Concrete Sewer Manholes, Catch Basins,
Gate Houses and Pumping Stations*

Certificate number: **1966**
Issue date: **2023-05-31**
Expiry date: **2025-05-31**

Circular Sewer Manholes				
Element	Diameter, mm	Height, mm		
		Min.	Max.	Pitch
Flat Reducers				
1200	300 to 500	305	N/A	N/A
1500	300 to 500	305	N/A	N/A
1800	300 to 500	305	N/A	N/A
2400	500 to 900	305	N/A	N/A
3000	500 to 900	305	N/A	N/A
Bases				
Standard				
1200	1225	914	N/A	N/A
1500	1530	610	2438	N/A
Extensions (risers)				
1200	1225	610	2438	25
1500	1530	610	2438	25
1800	1825	610	2438	25
2400	2435	610	2438	25
3000	3048	610	2438	25
Extra Slabs				
1200	1225	203	N/A	N/A
1500	1530	305	N/A	N/A
1800	1825	305	N/A	N/A
2400	2435	305	N/A	N/A
3000	3048	305	N/A	N/A
NOTES —				
1	The two sections bases (non-monolithic) assembled on site are products not covered by this standard.			
2	All the elements that are sealed by the contractor by filling on site, are products not covered by this standard.			



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HISTORY

Date	Modification description
2016-02-15	Modification of the business name.
2017-05-09	Renewal of certificate.
2019-05-24	Renewal of certificate.
2021-05-28	Renewal of certificate.
2023-05-31	Modification of the business name. Renewal of certificate.

THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.