



**ARMTEC INC.**  
**(USINE DE SAINT-CLET)**

669, route 201  
Saint-Clet, Québec J0P 1S0

**BNQ 3624-110/2016-04-29**

*Single-Wall Polyethylene (PE) Pipe and Fittings for Surface  
Water Evacuation, Soil Drainage and Culverts*

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Certificate number: **728**  
Issue date: **2023-11-30**  
Expiry date: **2025-11-30**

**SINGLE WALL PIPES WITH ANNULAR CORRUGATIONS**

Diameter, mm	Category	Type
100	R 300	1 and 2
150	R 300	1 and 2
200	R 300	1 and 2

The trade name of these pipes is: **Boss 1000**

R 300: Minimum stiffness of 300 kPa, at 5 % deflection.

1: non-perforated – 2: perforated.

**DESIGNATED FITTINGS COMPATIBLE WITH CERTIFIED PIPES**

Diameter, mm	Type	Product code	Manufacturer /trademark
100	External Double Bell Snap Coupler	437350 (XAC8100)	Exiplast/Aqua Q
150	Internal Insert Coupler	409487 (XFC0613)	Exiplast/Aqua Q
200	External Double Bell Snap Coupler	437352 (XAC8200)	Exiplast/Aqua Q

Note. — The designated fittings are not BNQ certified fittings. However, BNQ submit designated fittings to required testing to ensure their compatibility with the certified pipes.



Bureau de normalisation  
du Québec

BNQ is a member of the National  
Standards System (NSS).

# ANNEX TO THE CERTIFICATE

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## HISTORY

Date	Modification description
2015-11-26	Certificate renewal and change of the business name.
2017-11-02	Certificate renewal.
2018-09-12	Update of the certification to 2016 edition of the standard, Name change from ARMTEC LP to AP INFRASTRUCTURE SOLUTION LP (AQUA Q) and Modification of the scope of certification.
2019-05-28	Name change from AP INFRASTRUCTURE SOLUTIONS LP (AQUA Q) (USINE DE SAINT-CLET) to ARMTEC INC. (USINE DE SAINT-CLET).
2019-11-28	Certificate renewal.
2021-11-25	Certificate renewal.
2023-11-30	Certificate renewal.

THE ANNEX IS AN INTEGRAL PART OF THE CERTIFICATE.